

13. A system for fully consuming a staple refill, the system comprising:  
means for stacking a plurality of staple wire plates; and  
means for gluing together each set of adjacent staple wire plate surfaces of said  
stacked plates.

14. The system of claim 13 further comprising:  
means for receiving said glued stacked plates into a cartridge;  
means for separating one of said glued stacked plates from a remainder of said glued  
stacked plates;  
means for removing a staple from said separated glued stacked plate; and  
means for expelling said removed staple and any glue in contact with said removed  
staple from said cartridge.

15. The system of claim 13 wherein said means for stacking comprises:  
means for stacking vertically.

16. The system of claim 13 wherein said means for stacking comprises:  
means for stacking said plates such that all staple wires of said stacked staple wire  
plates are aligned.

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17. The system of claim 13 wherein said means for gluing comprises:  
means for applying glue to substantially all of a surface area of at least one of said  
sets of adjacent surfaces

18. The system of claim 13 wherein said means for gluing comprises:  
means for applying glue to substantially less than all of a surface area of at least one  
of said sets of adjacent surfaces.

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